



Dart Aerospace Ltd.
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D2419
Job Sheet 188229



Part No: D2419

Job Qty: 10 ea

Part Name: Handle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP: A 00.02.14 New Issue EC/JB

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	10 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Small Fab			58 DAS
100	Small Fab	10 pcs	1/18/19	1/18/19	0.00	0.81	Small Fab			9-89 DAS 58
110	QC	10 pcs	1/18/19	1/18/19	0.00	0.00	QC6			389-89
120	Packaging	10 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3 GA127			58 JAN 18 2019
130	QC21-SA	10 Ea	1/18/19	1/18/19	0.00	0.00	QC21			DAS 21 JAN 18 2019

Part Op 100 - Cut to length using hot knife as per Dwg D2419

Descriptions: 120 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
40-2567-4	Black Nylon Strap GA024	.8330 ft (.0833 ea)	90-Start up Operation	F121985

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	40-2567-4	1	141	0

Part Specifications

Specifications could not be found.

Plex 1/4/19 12:10 PM Dart.lajeunesse.marie



Container No: S144805



Part: D2419

Job No: 188229

Serial No/Batch: S144805

Revision:

Inspector

Exp Date

Instructions: Various STC's

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www.dartaerospace.com

Date: 01/15/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					